# Sanitary Level Transmitter



## A SMART, CLEAN FREAK TANK LEVEL TRANSMITTER

#### FAST ACCURATE READINGS

During a CIP process, temperatures exceed 180° F. Sensors generally require four to six minutes to recover before maintaining accurate readings. The Model 360 recovers in less than one minute, minimizing costly down time and wasted process media due to inaccurate readings.

The Model 360 fits tank receivers or fittings in use on most sanitary equipment. The transmitter also comes in three different lengths for varying tank wall thickness. There's also an optional display for units that are side mounted.

#### **UNMATCHED FEATURES**

The Model 360 has features unmatched in the marketplace. Standard Hastelloy wetted

parts allows for use in acidic and caustic medias found in the Sanitary market.

#### UNIQUE BREATHER SYSTEM

Viatran's unique solution eliminates contamination from condensation in the electronics.

#### 3A APPROVED SANITARY TRANSMITTER

The Model 360 meets USDA guidelines for meat and poultry processing equipment. The NEMA 4X enclosure has internal adjustments for zero, span and calibration. The Model 360 features an internal calibration circuit with 3:1 span ranging for easy field set-up.

Viatran manufactures a complete line of 'clean freak' pressure transmitters for all your sanitary applications.

## MODEL 360

The Model 360 tank level transmitter has been designed to dramatically improve CIP/SIP recovery time. Using hydrostatic pressure to determine liquid level, the 360 ensures accurate and reliable measurement in ranges from 30" WC to 900" WC.

#### **FEATURES**

- <1 minute CIP/SIP recovery time</p>
- Flush Hastelloy diaphragm
- All stainless steel construction
- NEMA 4X enclosure
- 3:1 ranging
- Internal zero and span adjust
- Optional display (pictured)

#### **TYPICAL APPLICATIONS**

- Dairy
- Food/Beverage
- Pharmaceutical
- Biotechnology

Approval Options Available Contact Viatran for details.





For product availability, or to order please call 1-800-688-0030, ext 506.

An ISO 9001:2000 Certified Company

### SPECIFICATIONS

**PERFORMANCE** 

Full Scale Pressure Range (FSPR) .... 0-100", 300", 750", 900" WC

Non-linearity (best fit straight line) . . . . ≤±0.15% FSO Hysteresis and repeatability . . . . . . . . ≤±0.10% FSO Full Scale Output (FSO) ..... 16 mA Resolution ..... Infinite

Long Term Stability . . . . . . . . . ≤±0.25% FSO per 6 months

Response Time

(mechanical and electrical combined) . . . ≤10 mSec to reach 90% FSO Thermal recovery time ...... 50 Sec to reach 90% FSO Temperature Effect on Zero . . . . . . ≤±1.5% FSO per 100°F Temperature Effect on Span . . . . . . . . ≤±1.5% FSO per 100°F

Compensated Temperature Range . . . . . 30°F to +185°F Process Temperature Limits ..... -20°F to +220°F Ambient Temperature Limits . . . . . . -40°F to +185°F Storage Temperature Limits . . . . . . -40°F to +250°F ELECTRICAL

Sensor Technology . . . . . . . . . Silicon Piezoresistive

Power Supply Regulation . . . . . . . . ≤±0.01% FSO per volt

Output Signal . . . . . . . . . . 4 to 20 mA

Zero Adjustment . . . . . . . . -100% FSPR (elevation) to 80% FSPR (suppression).

Span ..... 20 mA ±0.5% FSO

Range Calibration Signal . . . . . . . . . . 30% of FSPR , internally switched

Calibration Signal Accuracy . . . . . . . ≤±0.2% FSO. The exact signal to pressure correlation is

provided with each unit.

above 55V and currents to 250 Amps peak with a pulse

width of 8 to 20 µsec. Reverse polarity protected.

Insulation Resistance . . . . . . ≥ 200 MegOhms to case ground

RFI/EMI Suppression . . . . . Negligible effect to 500 Mhz at 5 watts direct contact

Electrical Connection . . . . . . . . . . . . . . . . . 1/2" NPT (F) Internal terminal block

Terminal 4 . . . . +Signal Terminal 3 . . . . . . . . . . - Signal Terminal 1 . . . . . . . . . . . Case Ground

MECHANICAL

Pressure Connection ...... Flush mount sensor mates with King Engineer

tank shell #1777. Other adapters available.

Proof Pressure ...... 3x rated range Burst Pressure ...... 5x rated range

Oil Fill . . . . . Less than 0.66 ml of silicone oil

Measured Fluids . . . . . . . . . Any gas or liquid compatible with Hastelloy

and silicone O-Ring

Weight . . . . . . . . . . 4 lbs. nominal Enclosure Materials ...... 316L stainless steel Wetted Materials . . . . . . . . . . . . . . Hastelloy, C-276 Identification . . . . . . . . . Laser etched onto body

12.13

14.3

6 53

**CERTIFICATIONS** 

Consult Factory for Availability

Enclosure Classification NEMA 4X, 5, 6, 12

Sanitary Standards

Council ..... Authorized to display the 3A symbol for

conformity to sanitary standards for sensor, sensor fittings and connections used on milk

and milk product equipment (#74-00)

**OPTIONS** 

Codes Descriptions Non Standard Ranging

HD ..... Short length for single wall tanks

Extra long length for King Receiver #1777-3 HE .....

Viton O-Ring GA ..... Teflon O-Rina GB ..... Buna-N O-Ring GE .....

LCD Display - 3 1/2digits TQ30 .....

**ADAPTERS** Codes

HB ..... 2" Tri Clover HC . . . . . . . . . . . . . . . . . 2 1/2" Tri Clover HG . . . . . . . . . . . . . . . 3" Tri Clover

2" NPT HI . . . . . . . . . . . . . . . . . HJ ..... Cherry-Burrell (standard shell)

Tank Mate (long shell) HK ..... 2" Cherry-Burrell I-Line HM . . . . . . . . . . . . . . . . . . 2 1/2" Cherry-Burrell I-Line HN ..... Anderson (standard shell)

HP .... Anderson (long shell) HS ..... 1/4" NPT

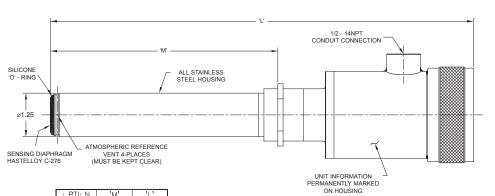
Cherry-Burrell (short shell) HT .....

HU . . . . . . . . . . . 1/2" NPT HV ..... Taylor

Note: Application of some available options may affect standard performance. Consult your Viatran Representative for details.

**ACCESSORIES** 

Tri-Clover clamps Digital indicators Spare Silicone O-Ring Spare Teflon O-Ring Tank gage receiver Spanner wrench



Thermal Recovery Time 4.4 MODEL 360 TRANSMITTER PSI TYPICAL TANK LEVEL TRANSMITTER 4.3 at ZERO 4.2 Output (in mA) 4 1 4.0 3.9 4 5 6 Time (min) Graph represents recovery time of transmitters subjected to CIP conditions (200°F liquid temperatures

Shown without installation nut

